

Celebrating 25 years of starting the worlds finest engines.

Super Starter® Celebrates 25 Years of Dependable Starting

For 25 years, the Tilton Super Starter® has provided dependable starting for the world's finest engines. Introduced in 1981, the Super Starter® is the original high performance gear reduction mini starter. It has become the benchmark for starters used in high performance and racing applications. While other "high performance" starter companies have come and gone, the Super Starter® has earned its reputation for providing dependable starting under the most extreme conditions.



Today, the Super Starter® is used in many applications and almost every form of racing worldwide. They can be found virtually anywhere, from your neighbor's work truck, to a prototype race car competing in the 24 Hours of Le Mans. Often imitated, but never duplicated, the Super Starter® is the ultimate in starter technology. Super Starters® are available worldwide from premiere racing and high-performance distributors.

What makes a Super Starter®?

Quality

How many companies introduce a product, gain market share, start cutting quality and then reduce prices to stay competitive? Nothing could be farther from the truth with Tilton products and how we do business. The Super Starter® is no exception and follows the "Tilton Difference Philosophy".

Over the last 25 years, the Super Starter® has undergone continuous improvements through the experience and technical relationships we have with our customers in motorsports. The knowledge we gain working with motorsport customers and their grueling requirements, helps us to build you the best starter possible. Today, there are more Super Starter® models available than ever before. They benefit from proven engineered designs, top quality components, the latest manufacturing processes and strict quality control standards. Every Super Starter® is individually dyno-tested at Tilton Engineering prior to shipment.

Selection

Super Starters® are available as an upgrade to many Original Equipment (OE) starters and for many specialty/custom applications. They are available in four different motor platforms (Standard Duty, Severe Duty, XLT and PMT). In addition, most Super Starter® platforms are available with standard or reverse rotation, chrome plating and marine sealing options.

Rebuild Services

Tilton produces "new" as opposed to "remanufactured starters". We do offer rebuild services for customer's Super Starters®. Each Super Starter® sent in for service is thoroughly inspected by trained personnel, rebuilt to "like new" condition and dyno-tested prior to being returned to the customer. In addition to Tilton's on-site service facility, regional Tilton Authorized rebuild facilities are available to service customers quickly with spare parts readily available.

Engineering Services

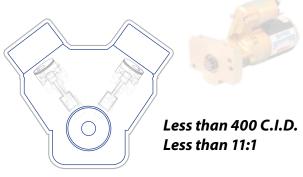
Tilton offers engineering services to develop Super Starters® for specialty/custom applications. The Super Starter® have been chosen for specialized projects by respected car builders such as BMW Motorsports, Dodge Motorsports, Lola, Porsche Motorsports, Ricardo, Riley Technologies, Saleen, Swift Engineering and many more.

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What Super Starter® is right for me?

Standard Duty Super Starter

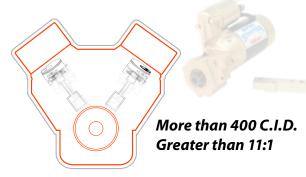
Standard Duty Super Starters® are designed for use on engines up to 400 C.I.D. and/or 11:1 compression ratio with a standard diameter flywheel/ring gear.



See page 2 for more information on Standard Duty Super Starters®, including performance curves and dimensions.

Severe Duty Super Starter

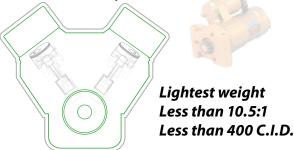
Severe Duty Super Starters® are designed for use on engines larger than 400 C.I.D and/or over 11:1 compression ratio with standard or small diameter flywheel.



See page 2 for more information on Severe Duty Super Starters*, including performance curves and dimensions.

XLT Super Starter

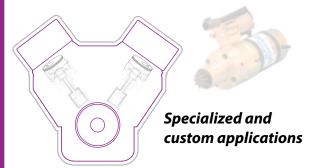
XLT Super Starters® are designed for individuals that desire the most compact and lightest weight starter available. Suitable for use on engines up to 400 C.I.D. and/or 10.5:1 compression ratio with a standard diameter flywheel.



See page 2 for more information on XLT Super Starters®, including performance curves and dimensions.

Standard Duty Super Starter

PMT Super Starters® are designed for specialized/custom applications that require a high-torque starter with compact dimensions. Suitable for use on engines up to 400 C.I.D. with a standard or small diameter flywheel.



See page 2 for more information on PMT Super Starters®, including performance curves and dimensions.

- 1.9 hp (1.4 Kw) motor
- Weighs approximately 11 lbs. (varies by application)

Recommended Use

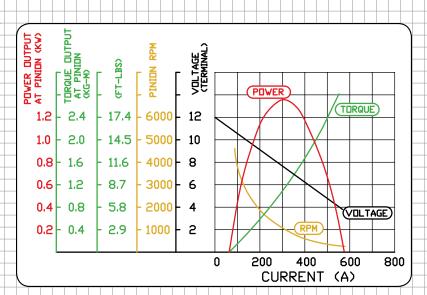
Recommended use on most engines up to 400 C.I.D. and/or 11:1 compression ratio with standard flywheel diameters.

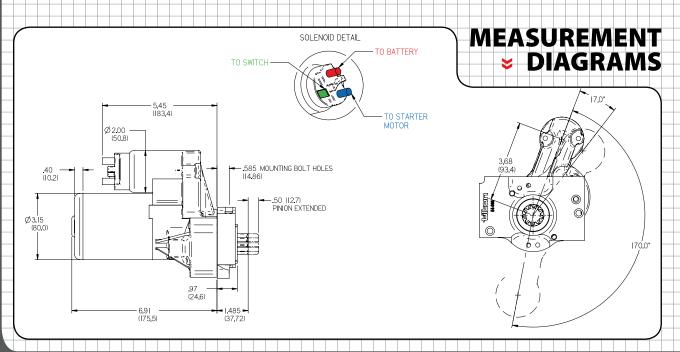


STANDARD DUTY SUPER STARTER PERFORMANCE CHART »

Note:

Super Starter® P/N 54-10001 shown here. Below dimensions are nominal, please contact Tilton Engineering for detailed dimensions.



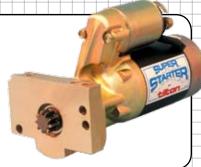




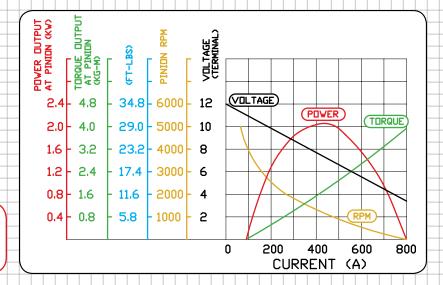
- 3.0 hp (2.2 Kw) motor
- Weighs approximately 12 lbs. (varies by application)

Recommended Use

Recommended use on engines larger than 400 C.I.D. and/or over 11:1 compression ratio with standard or small diameter flywheel.

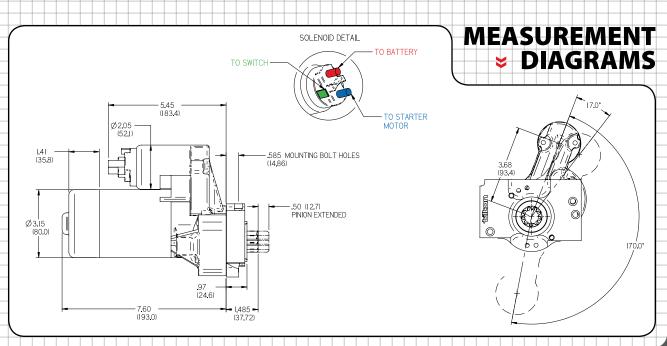


SEVERE DUTY SUPER STARTE PERFORMANCE CHART »



Noto

Super Starter® P/N 54-20001 shown here. Below dimensions are nominal, please contact Tilton Engineering for detailed dimensions.





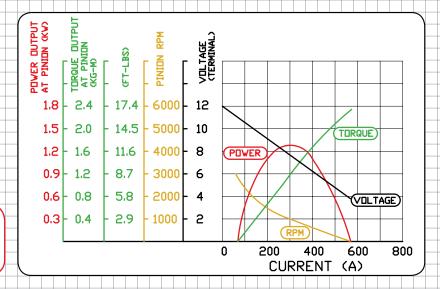
- 1.6 hp (1.2 Kw) motor
- Weighs approximately 7 lbs. (varies by application)

Recommended Use

Recommended use on most engines up to 400 C.I.D. and/or less than 10.5:1 compression ratio with standard flywheel diameters.

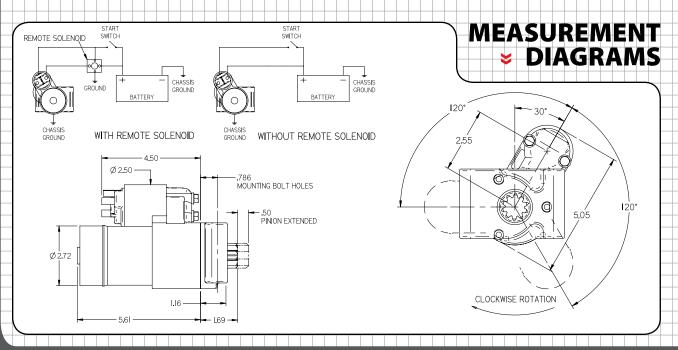


XLT SUPER STARTER PERFORMANCE CHART »



Note:

Super Starter® P/N 54-50001 shown here. Below dimensions are nominal, please contact Tilton Engineering for detailed dimensions.





- 2.3 hp (1.7 Kw) motor
- Weighs approximately 9 lbs. (varies by application)

Recommended Use

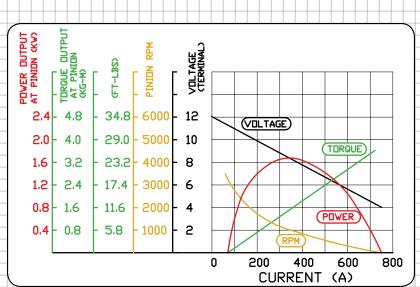
Recommended use on custom specialty applications requiring a high torque starter with compact dimensions.

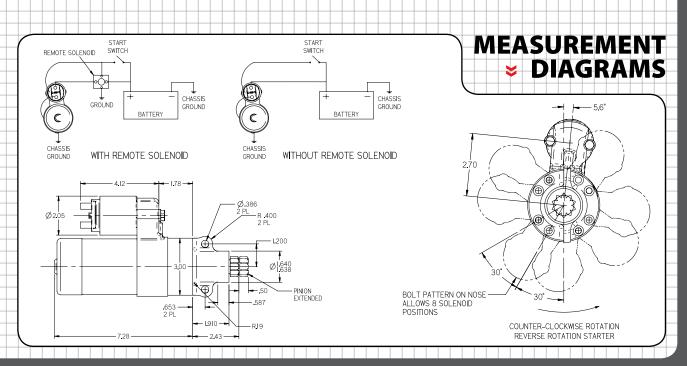


PMT SUPER STARTER PERFORMANCE CHART »

Note:

Super Starter® P/N 54-31070 shown here. Below dimensions are nominal, please contact Tilton Engineering for detailed dimensions.







Chrome Plated

Chrome plating is available on most Super Starter® models. A chrome model can be designated by placing a "1" in the third part number location.

Example: 54-XX1XX

Chrome plating provides a bright metallic finish that looks great and cleans easily.

Marine Sealed

Marine sealing is available on most Super Starter® models as well. A marine sealed model can be designated by placing a "2" in the third part number location.

Example: 54-XX2XX

Marine sealing your Super Starter®, whether for added protection or for marine use applications, helps prevent moisture from damaging vital electric components. All seams are sealed with a high-grade, RTV silicone sealant.

AMC V8

Fits 290-401 C.I.D.

PART NUMBERS

54-10026 54-20026 **Replacement Parts:**

Drive Assembly -54-021 54-042 Pinion Kit -Solenoid -54-022A Mounting Block-54-086

Also available: 🔘 📶





Bert/Brinn/Falcon

Fits Bert, Brinn and Falcon transmissions.

PART NUMBERS

54-10040 54-20040 **Replacement Parts:**

Drive Assembly -N/A Pinion Kit -54-0431 Solenoid -54-022

Solenoid -54SD-022 Mounting Block-54-067



Buick

Fits 400-455 C.I.D. engines.

NUMBERS PART I 54-10020

54-20020

Replacement Parts:

Drive Assembly -54-021 Pinion Kit -54-042

Solenoid -54-022 Solenoid -54SD-022

> Mounting Block-54-071



Chevu

Fits V8 & 90 degree V6 engines, 153 and 168-tooth ring gears, passenger-side mount.

NUMBERS

54-20001

54-10001

Also available: 📵 🐠

Also available: 🔘 📶



Drive Assembly -54-021 Pinion Kit -54-042

Solenoid -54-022 Solenoid -54SD-022

Mounting Block-54-069



C // Marine Sealed

3



Fits V8 & 90 degree V6 engines, 153 and 168-tooth ring gears,

passenger-side mount.

54-11001 (REVERSE ROTATION)

54-21001 (REVERSE ROTATION)

▼ PART NUMBERS

Chevy

Also available: 🔘 📶





Fits V8 & 90 degree V6 engines, 153-tooth ring gear only, passenger-side mount.

Chevy

Replacement Parts:

Replacement Parts:

54-021R

54-042R

54-022

54-069

54SD-022

Drive Assembly -

Mounting Block-

Pinion Kit -

Solenoid -

Solenoid -

Drive Assembly -	54-021
Pinion Kit -	54-042
Solenoid -	54-022
Mounting Block-	54-189







Fits V8 & 90 degree V6 engines, 153-tooth ring gear only, passenger-side mount. Includes CAST aluminum nose.

Chevy

Replacement Parts:

Drive Assembly -	54-5400
Pinion Kit -	N/A
Solenoid -	54-5500
Mounting Block-	54-169







Fits V8 & 90 degree V6 engines, 153-tooth ring gear only, passenger-side mount. Includes BILLET aluminum nose.

Chevy

Replacement Parts:

Drive Assembly -	54-5400
Pinion Kit -	N/A
Solenoid -	54SD-022
Mounting Block-	54-584



54-50684

▼ PART NUMBERS



Replacement Parts:

	Drive Assembly -	54-020
	Pinion Kit -	54-043
3	Solenoid -	54-022
Sd	Solenoid -	54SD-022
	Mounting Block-	54-052
	Adapter Block-	54-024 (104T)
	Adapter Block-	54-025 (105/109T)

Fits V8 engines, passenger-side mount

Chevy

54-10005 104-tooth ring gear

54-20005 104-tooth ring gear **54-10009** 105/109-tooth ring gear

54-20009 105/109-tooth ring gear

▼PART NUMBERS

Fits early V8 & 6-cyl. engines, bellhousing mount.

Chevy



Replacement Parts:

	Drive Assembly -	54-021
	Pinion Kit -	54-042
	Solenoid -	54-022
D	Solenoid -	54SD-022
	Mounting Block-	54-063

54-10015

PART NUMBERS

Fits V8 engines, 153 and 168-tooth ring gears, Chevy driver-side mount.



54-10041 54-20041 **Replacement Parts:**

Drive Assembly -54-021 Pinion Kit -54-042

Solenoid -54-022

Solenoid -54SD-022

Mounting Block-54-092



PART NUMBERS

Fits V8 engines, 142-tooth, driver-side mount.



Replacement Parts:

Drive Assembly -54-021 Pinion Kit -54-042 54SD-022 Solenoid -Mounting Block-54-057



Chrysler

Fits 273-360 C.I.D. engines.

PART NUMBERS

54-10000

54-20000

Also available: 📵 📶

Replacement Parts:

54-020 Drive Assembly -Pinion Kit -54-043

Solenoid -54-022

Solenoid -54SD-022 Mounting Block-54-055

Fits 273-360 C.I.D. engines.

PART NUMBERS

Chrysler

54-11000 (REVERSE ROTATION)

Replacement Parts:

Drive Assembly -Pinion Kit -54-043R Solenoid -54-022

Also available: 📵 📶



Cosworth

Fits Cosworth with Hewland FT200 transmission.

PART NUMBERS

54-50086

Replacement Parts:

Drive Assembly -54-5401 Pinion Kit -N/A Solenoid -54-5500 Mounting Block-54-586



Cosworth

Fits Cosworth with Hewland FT200 transmission.

PART NUMBERS

54-10086

Replacement Parts:

Drive Assembly -54-020 Pinion Kit -54-043 Solenoid -54-022 Mounting Block-54-090





Fits 289/302/351W, 390/427/428 & 2.0/2.3L engines with automatic, 4-spd. & 5-spd transmissions (.725" offset) - Offset is distance from starter mount surface to engine-side of the ring gear.

54-10013

54-20013

▼PART NUMBERS

Ford

Also available: 🔘 📶





Fits 289/302/351W, 390/427/428 & 2.0/2.3L engines with automatic, 4-spd. & 5-spd transmissions (.725" offset) - Offset is distance from starter mount surface to engine-side of the ring gear.

Ford

Replacement Parts:

Replacement Parts:

54-021

54-042

54-022A

54-060

54SD-022

Drive Assembly -

Mounting Block-

Pinion Kit -

Solenoid -

Solenoid -

Drive Assembly -54-021 Pinion Kit -54-042

Solenoid -54-022A Solenoid -54SD-022

Replacement Parts:

54-021

54-042

54-022A

54-064

Drive Assembly -

Mounting Block-

Pinion Kit -

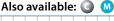
Solenoid -

Mounting Block-54-060



54-20913 (Chevy type solenoid)

PART NUMBERS





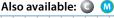
Fits Pre-1967 289/302/351W engines with 3-spd. & 4-spd transmissions (.350" offset). Offset is distance from starter mount surface to engine-side of the ring gear.

54-10018

54-20018

▼ PART NUMBERS

Ford





Ford



Replacement Parts:

Drive Assembly -54-021 Pinion Kit -54-042

Solenoid -54-022A Mounting Block-54-061

S

54-10014 54-20014

PART NUMBERS

4.6/5.4/6.8L modular V8 engines

Ford



Replacement Parts:

Drive Assembly -54-5400 Pinion Kit -N/A Solenoid -54-5500 Solenoid -54SD-022 Mounting Block-54-587

54-50087

Also available: 🔘 📶

Fits Formula Ford cars with 110-tooth ring gear and Hewland MK5/MK8 transmission.

Formula Ford



Replacement Parts:

Drive Assembly -54-020 Pinion Kit -54-043 Solenoid -54-022 Mounting Block- 54-130





Fits Formula Ford cars with 110-tooth ring gear and Hewland MK5/MK8 transmission.

54-50030

Replacement Parts:

Drive Assembly -	54-5401
Pinion Kit -	N/A
Solenoid -	54-5500
Mounting Block-	54-530



Fits V12 engine.



PART NUMBERS

Jaguar

54-10027

Replacement Parts:

54-021
54-042
54-022
54-088



Jaguar

Fits 4.2L V6 engine.



54-10029

Replacement Parts:

Drive Assembly -	54-021
Pinion Kit -	54-042
Solenoid -	54-022
Mounting Block-	54-089



Mercruiser

Fits Mercury Marine adapters. Starters are "Marine Sealed."



PART NUMBERS

54-10254



54-20254

Replacement Parts:

Drive Assembly - 54-021L Pinion Kit -54-042L Solenoid -54-022

54SD-022 Solenoid -Mounting Block-54-078



Mercruiser

Fits Mercury Marine adapters. Replacement for Delco P/N 1108525. Starters are "Marine Sealed."



54-11254 (REVERSE ROTATION) 54-21254 (REVERSE ROTATION)



Replacement Parts:

Drive Assembly - 54-021RL Pinion Kit -54-042RL Solenoid -54-022 Solenoid -54SD-022

Mounting Block-54-078



MG/Austin Healey/Triumph

Fits MG Midget, Austin Healey Sprite and





54-10074

Replacement Parts:

Drive Assembly -	54-020
Pinion Kit -	54-043
Solenoid -	54-022
Mounting Block-	54-098



Replacement Parts:

Drive Assembly -54-021 Pinion Kit -54-042 Solenoid -54-022

Solenoid -54SD-022 Mounting Block-54-072



Fits 350-455 C.I.D. engine.

54-10031 54-20031 **▼ PART NUMBERS**

Also available: 🔘 🐠



Fits aluminum 215 V8 engine.

Oldsmobile

Oldsmobile

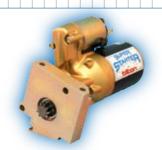


Replacement Parts:

Drive Assembly -	54-021
Pinion Kit -	54-042
Solenoid -	54-022
Mounting Block-	54-075

54-10022

▼ PART NUMBERS



Replacement Parts:

Drive Assembly -	54-021
Pinion Kit -	54-042
Solenoid -	54-022
Solenoid -	54SD-022

Mounting Block- 54-084

Fits 1965-on 350-455 C.I.D. engines.

Also available: 🗿 🐠

Pontiac



54-20021

▼ PART NUMBERS

Pontiac



Replacement Parts:

Drive Assembly -	54-021
Pinion Kit -	54-042
Solenoid -	54-022
Mounting Block-	54-058

54-10011

Fits 4-cyl. "Iron Duke" engine with 142-tooth ring gear.

PART NUMBERS

Fits pre-1989 911/914/930 models.

Porsche



Replacement Parts:

Drive Assembly -	54-021R
Pinion Kit -	54-042R
Solenoid -	54-022
Solenoid -	54SD-022
Mounting Block-	54-076

54-11061

54-21061

▼ PART NUMBERS

▼PART NUMBERS

3

Fits 928 model.

Porsche



Replacement Parts:

Drive Assembly -	54-02
Pinion Kit -	54-042
Solenoid -	54-022
Mounting Block-	54-076



54-11052

54-21052

Replacement Parts:

Drive Assembly -54-021R Pinion Kit -54-042R

Solenoid -54-022

Solenoid -54SD-022 Mounting Block-54-073



Sonic Racing Products

Fits Sonic Racing Products rear-mounted starter bellhousings with 105-tooth ring gear.

PART NUMBERS



54-11052 54-21052

Replacement Parts:

Drive Assembly -54-021R Pinion Kit -54-042R

Solenoid -54-022 弱 Solenoid -54SD-022

> Mounting Block-54-073



Superflow

Fits Superflow Dyno.

PART NUMBERS



54-21055

Replacement Parts:

Drive Assembly - 54-021R Pinion Kit -54-042R Solenoid -54SD-022 Mounting Block-54-078



Swift

Fits Swift 008.a & 014.a chassis.

PART NUMBERS

54-31470

Replacement Parts:

Drive Assembly -59-020 Pinion Kit -N/A Solenoid -54-022R Mounting Block-54-050



Swift

Fits Swift 016.a chassis.

PART NUMBERS

54-31587

Replacement Parts:

Drive Assembly -59-020 Pinion Kit -N/A Solenoid -54-022 Mounting Block- 54-053



Tilton Bellhousing

Fits Tilton UTGC rear-mount starter bellhousings with 102-tooth ring gear.

PART NUMBERS

54-21062

Replacement Parts:

Drive Assembly - 54SD-021R-13 Pinion Kit -54SD-042R-13 Solenoid -54SD-022 Mounting Block-54-073



54-594

Replacement Parts:

Drive Assembly -54-5400 Pinion Kit -54SD-022 Solenoid -Mounting Block-



54-50694



Fits Tilton 53-series OE Mono (1-piece) bellhousings, Ford

Tilton Bellhousing

Replacement Parts:

Drive Assembly -54-021 54-042 Pinion Kit -Solenoid -54-022 Mounting Block- 54-183



54-10083

PART NUMBERS



Fits Tilton 53-series OE Mono (1-piece) bellhousings, Ford.

Tilton Bellhousing

Replacement Parts:

Drive Assembly -54-5400 Pinion Kit -N/A Solenoid -54SD-022 54-583 Mounting Block-



54-50083



Fits Tilton 53-series OE Modular (2-piece) bellhousings/mount plate, Ford.

Tilton Bellhousing

Replacement Parts:

Drive Assembly -54-021 Pinion Kit -54-042 Solenoid -54-022 Mounting Block- 54-054



54-10010

PART NUMBERS



Fits Tilton 53-series OE Modular (2-piece) bellhousings/mount plate, Ford.

Tilton Bellhousing

Replacement Parts:

Drive Assembly -54-5400 Pinion Kit -N/A Solenoid -54-5500 Mounting Block- 54-154



54-50010

3



Fits Tilton early-style 59-series bellhousing, pinch style mount, 9-tooth pinion gear.

Tilton Bellhousing

Replacement Parts:

Drive Assembly -Pinion Kit -N/A Solenoid -54-022R Mounting Block- 54-050



54-31087

Replacement Parts:

Drive Assembly - 59-019 Pinion Kit - N/A

Solenoid - 54-022R Mounting Block- 54-053



Tilton Bellhousing

Fits Dodge Viper GTS-R bellhousing.

PART NUMBERS •

P

54-31071

Replacement Parts:

Drive Assembly - 59-019
Pinion Kit - N/A
Solenoid - 54-022R
Mounting Block- 54-051



Volkswagen

Fits VW (air cooled) transaxles and other VW type transaxles, such as: Fortin, Mendeola, Weddle, etc.

PART NUMBERS

Standard Duty 💲 // Severe Duty <mark>Sd</mark> // XLT 🗶 // PMT 👂 // Chrome 👅 // Marine Sealed M

54-11053

54-21053

Replacement Parts:

Drive Assembly - 54-021R Pinion Kit - 54-042R

Solenoid - 54-022

Solenoid - 54SD-022 Mounting Block- 54-076



Universal

For use in custom applications. Includes 9-tooth, 12 pitch pinion gear.

PART NUMBERS

S

54-10010

Replacement Parts:

 Drive Assembly 54-021

 Pinion Kit 54-042

 Solenoid 54-022

 Mounting Block 54-054



Universal

For use in custom applications. Includes 9-tooth, 12 pitch pinion gear.

PART NUMBERS

54-11010 (REVERSE ROTATION)

Replacement Parts:

 Drive Assembly 54-021R

 Pinion Kit 54-042R

 Solenoid 54-022

 Mounting Block 54-054



Universal

For use in custom applications. Includes 9-tooth, 10 pitch pinion gear.

PART NUMBERS

S

54-10007

Replacement Parts:

Drive Assembly - 54-020
Pinion Kit - 54-043
Solenoid - 54-022

Mounting Block- 54-054





Replacement Parts:

Drive Assembly -	54-020R
Pinion Kit -	54-043R
Solenoid -	54-022

E)	Solenola -	54-02.
S d	Mounting Block-	54-05



54-11007 (REVERSE ROTATION)





For use in custom applications. Mounting nose to be machined by customer. Includes 9-tooth, 12 pitch pinion gear.

Universal

Replacement Parts:

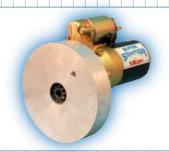
Drive Assembly -	54-021
Pinion Kit -	54-042
Solenoid -	54-022
Solenoid -	54SD-022

Mounting Block- 54-10



54-20092





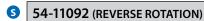
For use in custom applications. Mounting nose to be machined by customer. Includes 9-tooth, 12 pitch pinion gear.

Universal

Replacement Parts:

Drive Assembly -	54-021R
Pinion Kit -	54-042R
Solenoid -	54-022
Solenoid -	54SD-022

Mounting Block- 54-10



54-21092 (REVERSE ROTATION)



For use in custom applications. Mounting nose to be machined by customer. Includes 9-tooth, 10 pitch pinion gear.

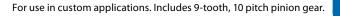
Universal

Replacement Parts:

	Drive Assembly -	54-020
	Pinion Kit -	54-043
)	Solenoid -	54-022
)	Solenoid -	54SD-022
	Mounting Block-	54-10



54-20091



Universal



Replacement Parts:

	Drive Assembly -	54-020R
	Pinion Kit -	54-043R
)	Solenoid -	54-022
)	Solenoid -	54SD-022
	Mounting Block-	54-10

54-11091 (REVERSE ROTATION) 54-21091 (REVERSE ROTATION)

Super Starter® sub-assembly.

Universal



Replacement Parts:

	Drive Assembly -	N/A
	Pinion Kit -	N/A
S	Solenoid -	54-022
d	Solenoid -	54SD-022
	Mounting Block-	N/A



5	54SD-099

Sd	54SD-099R	(REVERSE ROTATION)
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Drive Assembly

Using the finest parts available, our drive assemblies are 100% Tilton quality. This kit includes a new pinion gear, sprag assembly, bearings, return spring, cap and clip.



Pinion Kit

Tilton Super Starter forged pinions are made to last. The kit includes new pinion gear, return spring, cap and clip.



Solenoid

These durable solenoid kits include a new solenoid, spring and gasket.



Mounting Block

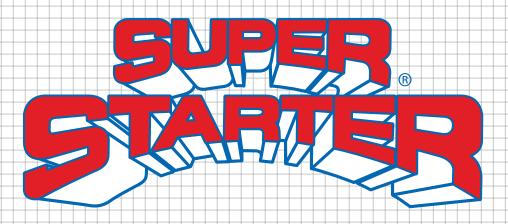
Machined from billet aluminum, each unique mounting nose is crafted to exacting standards.

Authorized Super Starter® Repair Centers

(Please contact your nearest repair center)

- Tilton Engineering West Coast 805.688.2353 www.tiltonracing.com
- Phil's Starters East Coast 704.435.2934



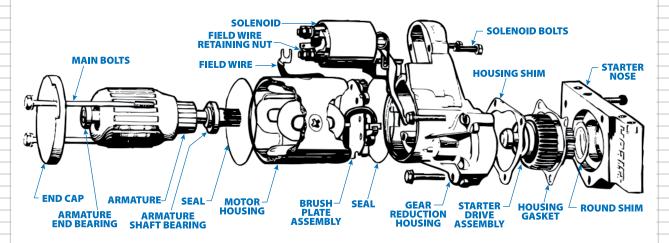


The ORIGINAL and STILL the BEST

The Tilton Super Starter® is the original high torque mini-starter and the benchmark for performance and reliability. Since it's introduction in 1981, the Super Starter® has earned a reputation for uncompromising quality. This reputation has made the Super Starter® the most widely used starter in motorsports... Including 12 & 24-hour endurance racing, NASCAR, NHRA, off-road, road and short-track racing.

Super Starters are continually improved using the experience gained with our involvement in motorsports and the input we receive from customers. Often imitated, but never duplicated, the Super Starter® is the ultimate in starter technology.

From hot rods to prototype race cars and everything in-between, the Super Starter® is your best choice!



Super Starter® Features & Benefits:

- Assembled With New, High Quality Components
- Gear Reduction
- Multiple Solenoid Clocking Positions (Most Models)
- Full Ball Bearing (Or Needle Bearing) Design
- Epoxy Encapsulated Armature
- Lightweight
- Compact Size

- High Level Of Performance and Reliability
- High Cranking Torque
- Installation Flexibility and Added Clearance
- Reduced Drag
- · Vibration, Heat and Moisture Resistance
- Weight Saving
- Increased Header, Oil Pan and Frame Clearance

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